

Technical Data Sheet

DOWSIL[™] ES-5600 Silicone Glycerol Emulsifier

INCI Name: Cetyl Diglyceryl Tris(Trimethylsiloxy)silylethyl Dimethicone

Features & Benefits

- W/Si and W/oil silicone emulsifier
- Non-diluted emulsifier

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- Low odor
- Low viscosity
- Formulation flexibility with a broad range of silicone and organic oil phases
- Low viscosity emulsions can be achieved
- Pigments and fine particles dispersant
- Ease of use
- Cold or hot processing

Composition

Silicone diglycerol

Applications

- Silicone emulsifier designed to create low viscosity water-in-oil emulsions
- Oil phase flexibility for the emulsification of silicone and organic oils and their mixture
 - Can be used in wide range of personal care applications such as:
 - o Skin care
 - o Color cosmetics
 - o Sun care
 - Antiperspirants and deodorants

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

CTM ¹	Property	Unit	Result
0176 B	Appearance		Colorless to light brown, transparent to translucent liquid at 25°C
0004 A	Viscosity	mm²/s	2,000–5,000
0001 A	Specific Gravity		0.94
0917 A	Flash Point – Closed Cup	°C	198
	Calculated HLB		2
0002 A	Refractive Index, 25°C		1.43

1. CTM: Corporate Test Method, copies of CTM's are available on request.

Description	DOWSIL [™] ES-5600 Silicone Glycerol Emulsifier is a non diluted W/Si and W/oil emulsifier with diglycerol hydrophilic functionality. It does not contain ethylene oxide and propylene oxide, and allows to formulate various PEG-Free cosmetic formulations.
	It is designed to produce stable water-in-silicone emulsions and water-in-oil emulsions with enhanced sensory.
	DOWSIL™ ES-5600 Silicone Glycerol Emulsifier also allows to disperse pigments and fine particles in silicone fluids and organic oils.
How to Use	The recommended addition level of DOWSIL™ ES-5600 Silicone Glycerol Emulsifier is 2% for emulsions with a high level of water phase. Decreasing the water phase level will require increasing the emulsifier addition level.
	Thanks to its broad compatibility with silicone and organic oils and its low viscosity, DOWSIL™ ES-5600 Silicone Glycerol Emulsifier is easily dispersed in the oil phase prior the addition of the water phase.
	Stable emulsions can be prepared by slowly adding water phase to the oil phase containing DOWSIL™ ES-5600 Silicone Glycerol Emulsifier using a variety of common mixing devices.
	High shear mixing at the end of the emulsification process helps to decrease the particle size and increase the stability of the emulsion.
Handling Precautions	PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.
Usable Life and Storage	When stored at or below 40°C in the unopened original containers, this product has a usable life of 720 days from the date of production.
Packaging Information	 190 kg drums 18 kg pails 500 g samples
Limitations	This product is neither tested nor represented as suitable for medical or pharmaceutical uses.
Health and Environmental Information	To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.
	For further information, please see our website, dow.com or consult your local Dow representative.

Disposal Considerations	Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.
	It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.
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